


| Schedule & Wall Thicknesses (Inches & mm) | | | | | | | | | | | | |
|---|--------|---------|--------|--------|--------|---------|---|---------|--|--|--|--|
| Schd | OD (") | OD (mm) | 5 | 10 | 40 | 80 | 160 | XX | | | | |
| 1/8" | 0.405" | 10.3mm | - | 0.049" | 0.068" | 0.095" |  | | | | | |
| | | | - | 1.24mm | 1.73mm | 2.41mm | | | | | | |
| 1/4" | 0.540" | 13.7mm | - | 0.065" | 0.088" | 0.119" | | | | | | |
| | | | - | 1.65mm | 2.24mm | 3.02mm | | | | | | |
| 3/8" | 0.675" | 17.1mm | - | 0.065" | 0.091" | 0.126" | | | | | | |
| | | | - | 1.65mm | 2.31mm | 3.20mm | | | | | | |
| 1/2" | 0.840" | 21.3mm | 0.065" | 0.083" | 0.109" | 0.147" | 0.188" | 0.294" | | | | |
| | | | 1.65mm | 2.11mm | 2.77mm | 3.73mm | 4.78mm | 7.47mm | | | | |
| 3/4" | 1.050" | 26.7mm | 0.065" | 0.083" | 0.113" | 0.154" | 0.219" | 0.308" | | | | |
| | | | 1.65mm | 2.11mm | 2.87mm | 3.91mm | 5.56mm | 7.82 | | | | |
| 1" | 1.315" | 33.4mm | 0.065" | 0.109" | 0.133" | 0.179" | 0.250" | 0.358" | | | | |
| | | | 1.65mm | 2.77mm | 3.38mm | 4.55mm | 6.35mm | 9.09mm | | | | |
| 1 1/4" | 1.660" | 42.2mm | 0.065" | 0.109" | 0.140" | 0.191" | 0.250" | 0.382" | | | | |
| | | | 1.65mm | 2.77mm | 3.56mm | 4.85mm | 6.35mm | 9.70mm | | | | |
| 1 1/2" | 1.900" | 48.3mm | 0.065" | 0.109" | 0.145" | 0.200" | 0.281" | 0.400" | | | | |
| | | | 1.65mm | 2.77mm | 3.68mm | 5.08mm | 7.14mm | 10.16mm | | | | |
| 2" | 2.375" | 60.3mm | 0.065" | 0.109" | 0.154" | 0.218" | 0.344" | 0.436" | | | | |
| | | | 1.65mm | 2.77mm | 3.91mm | 5.54mm | 8.74mm | 11.07mm | | | | |
| 2 1/2" | 2.875" | 73mm | 0.083" | 0.120" | 0.203" | 0.276" | 0.375" | 0.552" | | | | |
| | | | 2.11mm | 3.05mm | 5.16mm | 7.01mm | 9.53mm | 14.02mm | | | | |
| 3" | 3.500" | 88.9mm | 0.083" | 0.120" | 0.216" | 0.300" | 0.438" | 0.600 | | | | |
| | | | 2.11mm | 3.05mm | 5.49mm | 7.62mm | 11.13mm | 15.24mm | | | | |
| 3 1/2" | 4.000" | 101.6mm | 0.083" | 0.120" | 0.226" | 0.318" | - | 0.636" | | | | |
| | | | 2.11mm | 3.05mm | 5.74mm | 8.08mm | - | 16.15mm | | | | |
| 4" | 4.500" | 114.3mm | 0.083" | 0.120" | 0.237" | 0.337" | 0.531" | 0.674" | | | | |
| | | | 2.11mm | 3.05mm | 6.02mm | 8.56mm | 13.49mm | 17.12mm | | | | |
| 5" | 5.536" | 141.3mm | 0.109" | 0.134" | 0.258" | 0.375" | 0.625" | 0.750" | | | | |
| | | | 2.77mm | 3.40mm | 6.55mm | 9.53mm | 15.88mm | 19.05mm | | | | |
| 6" | 6.625" | 168.3 | 0.109" | 0.134" | 0.280" | 0.432" | 0.719" | 0.864" | | | | |
| | | | 2.77mm | 3.40mm | 7.11mm | 10.97mm | 18.26mm | 21.95mm | | | | |
| 8" | 8.625" | 219.1mm | 0.109" | 0.148" | 0.322" | 0.500" | 0.906" | 0.875" | | | | |
| | | | 2.77mm | 3.76mm | 8.18mm | 12.7mm | 23.01mm | 22.23 | | | | |
| 10" | 10.75" | 273.1mm | 0.134" | 0.165" | 0.365" | 0.594" | 1.125" | 1.000" | | | | |
| | | | 3.40mm | 4.19mm | 9.27mm | 15.09mm | 28.58mm | 25.40mm | | | | |
| Schd | OD (") | OD (mm) | 5 | 10 | 40 | 80 | 160 | XX | | | | |

Suitable For Enclosed Weld Heads

Suitable For Open Arc Weld Heads